PROFESSIONAL PROTECTIVE CLOTHING

NEW PRODUCTS 2020
Overview

All weather
Gear up for all seasons and protect yourself against rain, cold, wind, ...

High-visibility
Increase your visibility day and night and avoid accidents. Wearing hi-vis saves lives.

Multi-norm
When operating in hazardous working situations you need top-notch multi-norm protection. Discover our new range of protective clothing.
European market leader

Offering garment solutions for different market applications

- Utilities, energy & (Petro-)chemical
- Agricultural
- Food industry and cold storage warehouses
- Transport (rail, marine, road, air)
- Local, national and European governments & authorities
- Marine
- Defence and security
- Emergency services (Police, fire departments, ambulance, hospitals, rescue)
- Retail
- Outdoor
- Private label & Corporate identity
- Construction
- Steel industry
- Automotive industry

#1 in professional protective clothing
In-house testing labs

Testing equipment

Testing for tear and tensile strength, flame retardancy, chemical resistance, waterproofness, colour fastness, ageing and so on are all performed in house, and Sioen compares favourably with the world’s top research institutes in this area. The ability to conduct flame tests (EN 367), and thermal radiation tests (EN ISO 6942) in-house has led to Sioen being one of the first European producers certified for the new EN 469:2005 standard for firefighter clothing, and opens the way for Sioen to play a leading role in flame retardant garments.
New products 2020 Overview

NEW ALL WEATHER PRODUCTS

Malem
069VA2PAR

NEW HIGH-VISIBILITY PRODUCTS

Casbas
612AA2MCS

Croston
639AA2EXA
NEW MULTI-NORM PRODUCTS

**FR + AST**

**Kirton** 649AA2EF7

**Troston** 7870A2TF6

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**ARC CL1**

**BODYWEAR**

**Bladel** 590AA2MF4

**Telfs** 581AA2MR2

**Rufford** 076VA2PIC

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**THERMAL WEAR**

**Utby** 1928A2TF5

**Druten** 635AA2MR3

**Corran** 616AA2MR3

**Heika** 7332A2TV4

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**Umiat** 9705A2TV4

**Vikja** 9375A2ET2

**Burvik** 9376A2ET2
## ARC CL1

### WORKWEAR

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## ARC CL2

### CHEMICAL

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ALL WEATHER
NEW Malem - 069VA2PAR

**Trousers**

Our new workwear trousers fit perfectly well with our stylish new All Weather products and have been designed with your functionality and comfort in the forefront of our minds. Multiple pockets and handy features like a hammerloop and a loop with D-buckle, make this a very practical pair of trousers. For your comfort stretch fabric was added to the waist and crotch. The cyan contrast stitching and the reflective piping are up to date stylish accents that were added to these trousers. This pair of trousers is so comfortable that you will want to wear it outside your working hours! Available in EUR: 44 R - 64 R. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
35% cotton + 35% polyester + 30% Lycra®; ± 205gr/m²

**Colour:**
196 navy/black/grey

Loop with D-buckle 1 patched back pocket with flap 1 hammer loop

Elasticated waist Thigh pocket Stretch fabric in waist
HIGH-VISIBILITY

2
**NEW Casbas - 612AA2MC5**

**Hi-vis polo**

As we all pay more attention to our health and safety in our daily lives, it is important to do that also while we are at work. The harmful effects of prolonged exposure of the sun to the skin can be significantly reduced by wearing the right clothing. That is why we have developed a long sleeved polo shirt that protects you against ultraviolet radiation. The inherently anti-bacterial properties of our quick drying Sio-Cool® fabric make sure your clothing stays fresh while the segmented reflective stripes and the fluorescent colour make sure you also stay safe in the dark. Available in S - XXXL.

**Fabric:**
Sio-Cool® Classic: 100% Sio-Cool polyester piqué; ± 145 g/m²

**Colour:**
FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

**European Standards:**

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**NEW Croston - 639AA2EXA**

**Hi-vis winter bomber jacket**

The Croston jacket with its heavy canvas construction is highly suitable for harsh working conditions as it also has a good abrasion resistance. This practical bomber jacket has a pen pocket on the left arm and both the waist and the sleeve ends can be narrowed. For your comfort this jacket has also an elongated back. The quilted lining is detachable and the hood can be folded into the collar so you can adjust this jacket according to the weather. Available in S - XXXL.

**Fabric:**
Siopor® Strong: 100 % polyester fabric with 100 % PU laminate; ± 260 g/m²

**Colour:**
065 Hi-Vis Yellow/Navy
062 Hi-Vis Orange/Navy

**European Standards:**

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**NEW** **Kirton - 649A2EF7**

**Hi–vis and anti–static backpack for hazardous environments**

The Kirton backpack is especially designed to be used in hazardous environments. It has flame retardant and anti-static properties. This backpack is not only very comfortable to wear, but has also an extremely functional design with 3 storage compartments, a tool holding panel and a pocket to store your laptop. The 2 outside pockets have a mesh on the inside, doubling the storage space! This backpack can take a hit: the bottom is reinforced and is equipped with non-slip feet, ideal for the working environment. Available in EUR: Uni. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; ± 250 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy
NEW **Troston - 7870A2TF6**

Flame retardant antistatic fleece lining with sleeves

Nothing is more comfortable and warm than a fleece lining. In addition, the Troston is also flame retardant and even antistatic and thanks to our Interchangeable Lining System (I.L.S.) can it easily be zipped into multiple jackets. Available in S - XXXL.

**Fabric:**
Double sided fleece: 54% modacryl + 34,2% FR cotton + 10% nylon + 1,8% AST; ± 260 g/m²

**Colour:**
B75 Navy Blue

**I.L.S.:**
1005 - 3073 - 3074 - 3085 - 7222 - 7223 - 7227 - 7229 - 7237 - 7240 - 7241 - 7329 - 7330 - 7429 - 7430 - 9728

**European Standards:**

![EN ISO 11612:2015](image)
![EN 13034:2005](image)
![EN 14082](image)
NEW  **Bladel - 580AA2MF4**

**Polo shirt with ARC protection**

In situations where there is a risk of an electrical flashover it is important that you are well protected on multiple levels, especially close to the skin. The Bladel is a long sleeved polo shirt that complies to multiple international standards like IEC 61482-2, EN ISO 11612 and EN 1149-5. The buttons are covered for your protection and the polo is stylishly finished with a small strip of segmented reflective tape. Available in S - XXXL.

**Fabric:**
55% Protex + 33% FR cotton + 10% pAr + 2% AST; ± 230 g/m²

**Colour:**
B90 Navy Blue

**European Standards:**

![IEC 61482-2](#)  **EN ISO 11612:2015**
![EN 1149-5](#)  **2015**

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**Microbial**  **Quick Dry**  **Quick Drying**
**NEW  Telfs - 581AA2MR2**

**Polo shirt with ARC protection**

The Telfs is a multi-norm polo shirt with small stripes of segmented reflective tape. The navy polo shirt has a few touches of fluorescent yellow making this new design stand out. The long sleeved polo shirt complies to international standards like IEC 61482-2, EN ISO 11612, EN ISO 14116 and EN 1149-5 offering you a wide range of protection. Available in S - XXXL.

**Fabric:**

54,5% modacrylic + 44,5% cotton + 1% AST; ± 220 g/m²

**Colour:**

017 Navy/Hi-vis yellow

**European Standards:**

![European Standards](image)

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**NEW  Rufford - 076VA2PIC**

**Shirt with ARC protection**

A stylish protective navy shirt with a splash of hi-vis yellow and segmented reflective tape on the shoulders, that is the Rufford. This multi-norm shirt not only offers limited protection against liquid chemicals (EN 13034), it also complies to IEC 61482-2, EN ISO 11612 and EN 1149-5. The chest pockets of this shirt are finished with a touch of reflective material, making this classy shirt stand out. Available in S - XXXL.

**Fabric:**

54% modacrylic + 44% cotton + 2% AST; ± 180 g/m²

**Colour:**

987 Navy/Hi-vis yellow

**European Standards:**

![European Standards](image)
NEW  **Utby - 1928A2TF5**

**Cap with ARC protection**

When it’s cold it’s best to keep your head warm as we lose a lot of our body heat through our head. But when working in dangerous environments it is furthermore important to keep in mind that we can also protect our head against these dangers, for example by wearing our Utby. The cap is available in navy blue or in hi-vis yellow and is finished with a reflective piping on the front and back to enhance visibility. Available in Uni.

**Fabric:**
Double sided fleece: 54% Modacryl + 34,2% FR cotton + 10% nylon + 1,8% AST; ± 310 g/m²

**Colour:**
B75 Navy Blue
FY1 Hi-Vis Yellow

**European Standards:**

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NEW  **Druten - 635AA2MR3**

**Sweater with ARC protection**

With the Druten sweater you will feel comfortable even in hazardous working situations as it provides protection against the risks of electrical flashover, against heat and flame, flamespread and static electricity. This navy sweater is finished with a small stripe segmented reflective tape and 2 side pockets with zip closure. Available in S - XXXL.

**Fabric:**
55% modacrylic + 43% cotton + 2% AST; ± 300 g/m²

**Colour:**
B75 Navy Blue

**European Standards:**

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**NEW Corran - 616AA2MR3**

**Hi–vis sweater with ARC protection**

The Corran is a trendy hi-vis sweater with segmented reflective tape that offers ARC protection. The bi-colour sweater is equipped with 2 side pockets with zip closure and has anti-microbial properties, convenient in hazardous situations! The sweater complies to international standards like IEC 61482-2, EN ISO 11612, EN ISO 11416 and EN 1149-5 amongst others. Available in S - XXXL.

**Fabric:**
55% modacrylic + 43% cotton + 2% AST; ± 300 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy

**European Standards:**

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**NEW Heika - 7332A2TV4**

**Hi–vis ladies softshell with ARC protection**

Because women also often work in hazardous situations it is important that they also have the right protective clothing which is especially designed to their figure. That is why we have developed a hi-vis ladies softshell that complies to multiple international standards including IEC 61482-2, EN ISO 11612, EN ISO 11416, EN ISO 11611, EN 1149-5 and EN 13034 amongst others. The elongated back tail and other practical features like the chest pocket, loop and inside pocket make this a very convenient softshell for very hazardous situations. Available in XS - XXL.

**Fabric:**
3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; ± 350 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**I.L.S.:**
7331

**European Standards:**

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NEW **Umiat - 9705A2TV4**

**Softshell with ARC protection**

Our Umiat softshell not only protects you against the cold and rain, but also against hazardous working situations. This navy softshell with touches of hi-vis yellow and reflective material complies to many standards such as IEC 61482-2, EN ISO 11612, EN ISO 14116, EN ISO 11611, EN 1149-5 and EN 13034. Next to a high level of protection this softshell is also equipped with handy features like loops and multiple pockets. You will look stylish and be well protected with the Umiat softshell. Available in S - XXXL.

**Fabric:**
3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; ± 350 g/m²

**Colour:**
017 Navy/Hi-vis yellow

**I.L.S.:**
1005 - 3073 - 3074 - 7222 - 7227 - 7229 - 7240 - 7241 - 7329 - 7330 - 7429 - 7430 - 7530

**European Standards:**

![European Standards Chart]

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**SIOEN**
NEW **Vikja - 9375A2ET2**

**Flame retardant, anti-static hi-vis bodywarmer**

A comfortable, stylish bodywarmer offering you a high degree of protection while keeping you warm, that is exactly what the Vikja is. This hi-vis bodywarmer is made out of the new light (280 g/m²) Siopor® Excell fabric and complies to many standards like EN ISO 11612, EN ISO 11611, EN 13034 and EN 1149-5. The bodywarmer is equipped with segmented reflective tape improving breathability and comfort. This high-end product has an elongated back tail and many other features like a Napoleon pocket, radio loops and an elastic drawstring in the hem. In short, the Vikja protects you against the cold and many potentially dangerous situations at work. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**I.L.S.:**
7329 - 7330 - 7429 - 7430 - 7227 - 7229 - 7241 - 7530

**European Standards:**

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NEW **Burvik - 9376A2ET2**

**Flame retardant, anti-static bodywarmer**

The Burvik bodywarmer not only protects you against the cold but also against many hazardous environments. The 3-layered fabric offers an excellent protection against heat, flames and welding sparks. Hence, the bodywarmer complies with many international standards like EN ISO 11612, EN ISO 11611, EN 1149-5 and EN 13034. This practical bodywarmer has both pockets on the inside and on the outside and the design was finished with a narrow stripe of flame retardant reflective tape. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B75 Navy Blue

**I.L.S.:**
7329 - 7330 - 7429 - 7430 - 7227 - 7229 - 7241 - 7530

**European Standards:**
NEW **Laruns - 074VA2PIR**

**Jacket with ARC protection**

Your work clothes do not need to comply to EN ISO 20471 but you would still like a touch of high visibility? Then the Laruns jacket is the answer to your question. This multi-norm jacket in navy has stylish splashes of hi-vis yellow and reflective material. It also complies to many international standards like IEC 61482-2, EN ISO 11612, EN ISO 14116, EN ISO 11611, EN 1149-5 and EN 13034. The jacket has an extended back making it more comfortable. Available in EUR: 44 - 64. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
24% PES + 75% cotton + 1 AST; ± 250 g/m²

**Colour:**
217 Navy/Hi-vis yellow

**European Standards:**

NEW **Barcus - 075VA2PIR**

**Trousers with ARC protection**

The Barcus trousers offer a wide range of protection and although they are made of a lighter fabric they comply with many standards such as IEC 61482-2, EN ISO 11612, EN ISO 14116, EN ISO 11611, EN 1149-5 and EN 13034. These trousers are not only practical with their high level of protection and multiple pockets, they also look good with several patches of hi-vis yellow and reflective material. Available in EUR: 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
24% PES + 75% cotton + 1 AST; ± 250 g/m²

**Colour:**
217 Navy/Hi-vis yellow

**European Standards:**
NEW **Oroya - 072VA2PFA**

**Ladies jacket with ARC protection**

Sioen has designed workwear especially for women so that women too, can work comfortably in hazardous situations. The Oroya is a practical working jacket with 2 loops, 4 pockets on the outside and 1 on the inside and an extended back for extra comfort. This jacket offers protection against chemical and molten metal splashes, against heat and the risks of an electrical flashover. Available in EUR: 36 - 56. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; ± 350 g/m²

**Colour:**
B98 Navy Blue

**European Standards:**

![European Standards](image)

NEW **Casma - 073VA2PFA**

**Ladies trousers with ARC protection**

A comfortable pair of working trousers protecting women against the risks of an electrical flashover? Yes, at Sioen we make sure that women also, can work comfortably in hazardous situations. The Casma is a practical pair of trousers made out of breathable non-allergenic fabric and is equipped with 2 inset pockets, 1 back pocket, 1 ruler pocket and double-stitched reflective FR strips. For extra comfort, knee protection can be inserted. Available in EUR: 36 - 56. (For conversion to national sizing check the back of this catalogue).

**Fabric:**
Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; ± 350 g/m²

**Colour:**
B98 Navy Blue

**European Standards:**

![European Standards](image)
NEW ExcellArc Collection

More protection and increased comfort for the wearer. That is in short what our newest Siopor® Excell collection stands for.

Our new Siopor® Excell styles comply to the new IEC 61482-2 / 2018 standard, ATPV 9.1 cal/cm², protecting the wearer against the risks caused by an electric flashover.

This new collection named “ExcellARC” will be certified according to the most recent standards. The fabric is not only softer and more supple, but it is also lighter of weight: 280 g/m². What makes the garments even more comfortable and pleasant to wear is that the breathability of the fabric has been improved. Siopor® Excell products comply to class 4 for breathability (Ret < 15) of the new standard EN 343-2019.
### Standard

- Heat applied FR reflective tape
- Optional hood (to be sold separately)
- Zipper insert system
- Sleeve narrowing by press studs
- Chest pocket
- Interchangeable Lining System

### Premium: all features of standard jackets plus:

- Flexible segmented S-tape
- Optional hood (to be sold separately)
- Zipper insert system YKK Zippers
- Elongated back
- Sleeve narrowing by touch & close + pre-shaped sleeve ends
- Chest pocket + loops
- Napoleon pocket
- Interchangeable Lining System
**NEW** Fondal - 7429A2ET2

Rain jacket with ARC protection

Are you looking for a light rain jacket that not only protects you against foul weather but also against the risks of an electrical flashover? Then our Fondal is the perfect solution. This rain jacket is equipped with 2 radio loops, a chest pocket and 2 patched pockets. A hood (available separately) can be attached to the straight collar and the sleeve ends can be narrowed by means of press studs. For the wearers convenience the zipper is equipped with an ergonomic pull tab for easy closing and opening of the zipper. This supple jacket complies to many international standards like IEC 61482-2, EN ISO 11612, EN ISO 11611 and EN 1149-5 amongst others. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B90 Navy Blue

**I.L.S.:**
7690 - 9375 - 9376 - 9633 - 9644 - 7870 - 9705

**European Standards:**

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**NEW** Kaldvik - 7329A2ET2

Hi-vis rain jacket with ARC protection

A light jacket that offers you a very high level of protection, including ARC protection, is that possible? Yes it is. Our hi-vis Kaldvik rain jacket is made out of the new lightweight (280 g/m²) Siopor® Excell fabric and complies to many international standards like IEC 61482-2, EN ISO 11612, EN ISO 11611, EN 13034 and EN 1149-5 amongst others. Thanks to our I.L.S. system different linings can be zipped in this soft and supple jacket. Furthermore, the Kaldvik has many practical features like the possibility of attaching a hood (available separately), narrowing the sleeve ends, 1 chest pocket, 2 inside pockets and a practical zipper grip for easily opening and closing the jacket. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**I.L.S.:**
7690 - 9375 - 9376 - 9633 - 9643 - 9644 - 7870 - 9705

**European Standards:**

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NEW **Grindal - 7430A2ET2**

Rain jacket with ARC protection

Lightweight, superior protection, breathable and waterproof. The Grindal rain jacket ticks all these boxes. This soft and supple jacket, manufactured in our new and improved Siopor® Excell fabric only weighs 280 g/m² while offering a very high level of protection complying to international standards like IEC 61482-2, EN ISO 11612, EN ISO 11611, EN 1149-5 and EN 13034 amongst others. The segmented reflective tape adds to the breathability and the flexibility. The elongated backtail, preshaped sleeve ends and the improved YKK-zipper with ergonomic pull tab also increase the convenience of this jacket. Available in S - XXXL.

Fabric:
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

Colour:
B75 Navy Blue

I.L.S.:
7690 - 9375 - 9376 - 9633 - 9643 - 9644 - 7870 - 9705

European Standards:

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NEW **Torvik - 7330A2ET2**

Hi-vis rain jacket with ARC protection

The Torvik is a premium hi-vis rain jacket which protects you against foul weather and the risks of an electric flashover. This supple jacket meets the high standards we set to our products regarding design, innovation and protection. The segmented reflective stripes not only add a modern touch, but also add to the breathability and comfortability of the jacket. The elongated backtail, preshaped sleeve ends and the use of an improved YKK-zipper with handy grip for easily opening and closing the jacket are some features which make this jacket stand out. Although this is a light jacket (280 g/m²) it offers you a very high degree of protection complying to international standards. Available in S - XXXL.

Fabric:
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

Colour:
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

I.L.S.:
7690 - 9375 - 9376 - 9633 - 9643 - 9644 - 7870 - 9705

European Standards:
Hi-vis ladies rain jacket with ARC protection

If you need to work in hazardous situations you need to feel comfortable. That is why it is important that women also have fitted workwear. The Vaski is a hi-vis ladies rain jacket which also offers a high degree of protection to the wearer. The jacket is made out of a light, but high quality fabric and complies to many international standards such as IEC 61482-2, EN ISO 11612, EN ISO 11611, EN 1149-5 and EN 13034. This premium jacket is equipped with a YKK zipper with handy grip for easy opening and closing. The sleeve ends are preshaped and the back is extended for your comfort. You look good in this jacket and you are well protected, what more do you need?

Available in XS - XXL.

Fabric:
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

Colour:
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

I.L.S.: 7332

European Standards:
**NEW** **Aksdal - 5908A2ET2**

**Hi-vis rain coverall with ARC protection**

A coverall that protects you against the rain, against the risks of an electrical flashover and that makes you visible day and night? That is our Aksdal. This practical coveral is equipped with many pockets, including a sleeve pocket, a thigh pocket and a Napoleon pocket. The 3-layered fabric protects you against many hazards and complies with international standards such as IEC 61482-2, EN ISO 11612, EN ISO 11611, EN 1149-5 and EN 13034 amongst others. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**European Standards:**

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Siopor® Excell

36

SIOEN
NEW **Akrar** - 7203A2ET2

**Hood with ARC protection (Cl 1)**

Protect your head from rain, flames and build-up of static electricity with the Akrar. This comfortable detachable hood is provided with chin protection. This hood can be applied to various jackets from our multi-norm range. The hood can be fully adjusted to your preference via the drawstring in the hem and the touch and close narrowing/fastening. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B75 Navy Blue

**European Standards:**

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NEW **Lopra** - 7204A2ET2

**Hood with ARC protection (Cl 1)**

This water and windproof hood offers you high-quality protection thanks to its flame retardant and anti-static properties. This hood can be applied to various jackets from our multi-norm range. With the drawstring in the hem you can easily adjust the hood for comfort. Available in Uni.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B75 Navy Blue

**European Standards:**

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**NEW  Hovi - 7276A2ET2**

**Hi-vis rain trousers with ARC protection**

High level of protection but still light in weight? The Hovi hi-vis trousers are a waterproof rain trousers with ARC protection in a light and improved Siopor® Excell fabric. The 3-layered fabric protects excellently against foul weather, heat, flames, welding sparks and the risks of an electrical flashover. These high-visibility trousers are soft and supple, making them a pleasure to wear in potentially hazardous working environments. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**European Standards:**

**NEW  Ulvik - 7277A2ET2**

**Rain trousers with ARC protection**

The Ulvik is a supple navy blue pair of trousers giving you a high level of protection. These trousers are indispensable when working in hazardous environments as they protect you against the risks of an electrical flashover, heat, flames and welding sparks. This pair of rain trousers is very light (280 g/m²) but offers a high degree of protection complying to many international standards including IEC 61482-2. The reflective stripes on the leg ends, the elasticated waist and the leg narrowing are all there for your safety and comfort. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B75 Navy Blue

**European Standards:**
**NEW  ** **Talsi - 7530A2ET2**

Rain jacket with ARC protection (APC 2)

The Talsi rain jacket is a multifunctional jacket which offers you a high level of protection. The jacket is equipped with 2 loops for gas detectors, 4 pockets on the outside and 2 on the inside. For your convenience there is an ergonomic pull tab so you can easily open and close the YKK-zipper. The 3-layer fabric and the fixed flame retardant lining protect you against many hazards like heat and flames. If you would get cold, you can zip in different linings thanks to our Integrated Lining System (I.L.S.). In short, the Talsi is a practical and convenient jacket which complies to Arc Protection Class 2. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

**I.L.S.:**
7690 - 9633 - 9634 - 9643 - 9644 - 9375 - 9376 - 9705 vv

**European Standards:**

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**Tigas - 7205A2ET2**

Hood with ARC protection ARC (APC 2)

When you have to work in environments where there is a risk of an electrical flashover you need good protection. For this kind of protection you think of a jacket and a trousers. But what if it’s raining or very windy and you want to shield your head? You cannot wear an ordinary cap! Your head needs the same level of protection like the rest of your body. Therefore we developed the Tigas hood which offers ARC class 2 protection. This rain hood offers protection against heat, flames, liquid chemicals and offers also protection in welding situations. In short, this hood is the perfect addition to the 7530A2ET2 Talsi ARC rain jacket. Available in S - XXXL.

**Fabric:**
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

**Colour:**
B75 Navy Blue

**European Standards:**

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Hi-vis rain winter coverall with ARC protection (APC 2)

Do you have to face the rain and the cold in hazardous situations? Then our Bjordal coverall is perfect for you. This winter coverall with Arc Protection Class 2 also keeps you visible day and night with its fluorescent colour and segmented reflective stripes. The 6 pockets on the outside are all covered with a flap just like the zipper at the front and at the leg ends, so no water penetration is possible. A hood, available separately, can be attached to the straight collar or stored on the pocket inside. The fixed quilted flame retardant cotton lining and the 3-layer fabric on the outside offer excellent protection against heat, flames and welding sparks. Available in S - XXXL.

Fabric:
Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; ± 280 g/m²

Colour:
278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards:
NEW **Banteer - 4821N2FC1**

**Rain jacket with protection against pesticides**

The anti-spray raincoat Banteer protects you not only against wind and rain but also against liquid chemicals. Is widely used in agriculture when treating crops with pesticides. The jacket, made of a light, elastic and durable fabric, has a fixed hood, sleeve narrowing, underarm ventilation and an extended back. In order to optimally protect you against the cutting wind, the Banteer has elastic wind cuffs in the sleeves. Available in S - XXXL.

**Fabric:**
Flexothane® Classic: 100% polyamide knitting with PU coating; ± 180 g/m²

**Colour:**
S49 Light Green

**European Standards:**

NEW **Drangan - 4603N2FC1**

**Bib & brace with protection against pesticides**

Drangan is a quality anti-spray rain bib and brace trousers, 100% water and windproof. Because the trousers are so light and quiet, the comfort is optimal. These durable rain trousers, fitted with buckled braces and narrowing at the leg ends, offer high protection against liquid chemicals. They are widely used in agriculture when treating crops with pesticides. Available in S - XXXL.

**Fabric:**
Flexothane® Classic: 100% polyamide knitting with PU coating; ± 180 g/m²

**Colour:**
S49 Light Green

**European Standards:**
**Dalgin - 8133A2FC1**

**Apron with sleeves with protection against pesticides**

The Dalgin is a long-sleeved apron with elastic wrist bands made out of our flexible and elastic Flexothane® Classic fabric. This light and durable apron is comfortable and has extra reinforcement on the stomach. This durable apron offers high protection against liquid chemicals and is widely used in agriculture when treating crops with pesticides. Available in S - L - XXL.

**Fabric:**
Flexothane® Classic: 100% polyamide knitting with PU coating; ± 180 g/m²

**Colour:**
S49 Light Green

**European Standards:**

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**New Features:**
- Enhanced protection against pesticides
- Comfortable fit
- Durability in agricultural settings
General information

The right protective clothing reduces threats, minimizes risks and avoids accidents. In this chapter you can find some information to enhance your ability to search for the right garment.

If you would require more information our website (https://sioen-ppc.com) has become a tool which excels in efficiency. A powerful product search engine, the digital version of the catalogue and all technical data sheets of every product are online available.

Size table

Find the correct size which corresponds with our body measurements in the table. If you would require a size which deviates from the sizes mentioned in the table, we are happy to manufacture such a garment according to your specific body measurements.

Numerical & alphabetical index

When you already know a reference or a name of a Sioen garment you can use the numerical and alphabetical index at the end of this chapter. Allowing you to navigate more easily.
visit our website for more detailed product information.

On this interactive website you will find our most recent company information.

- Easy access to product searches.
- Latest company news.
- Advanced product filters.
- Full and up to date product information available.
- New products.
- Access to product data sheets.
- Access to the electronic catalogue.
- Responsive design for tablet and mobile use.
- Ability to compare products.
Size table
How to choose the right size?

1. Take your body measurements according to the picture.

2. A: Waist
   Measurement horizontally around the waist.

   B: Chest
   Measurement horizontally under the arms, around the widest part of the chest.

   C: Total body length
   Measurement from top of the head till the ground, to be measured without shoes.

   D: Inseam leg length
   Measurement from the crotch of the trousers till the ground, to be measured without shoes.

3. All measurements in the table are body measurements. We recommend that measurements are taken while wearing light clothing, do not measure too tight.

4. Find the correct size which corresponds with the body measurements in the table.

5. If you would require a size which deviates from the sizes mentioned in the table, we are happy to manufacture such a garment according to your specific body measurements.
Bodywear, thermal wear & rainwear

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Norms & Standards

**EN 343**
Protective clothing against rain

**EN 14058**
Protective clothing against cool environments

**EN 342**
Protective clothing against cold

**RIS-3279-TOM:**
High visibility railway clothing

**EN 13758-2**
UV Protective Clothing

**EN ISO 14116**
Protective Clothing against flames

**EN ISO 11612**
Protective Clothing against heat and flames

**EN ISO 11611**
Protective clothing tested for welding and allied processes

**EN 1149-5**
Protective clothing against electrostatic properties

**EN ISO 20471**
High visibility clothing

**IEC 61482-2**
Protective clothing against the thermal hazards of an electric arc

**EN 14605**
Protective clothing against liquid chemicals

**EN 13034**
Protective clothing against liquid chemicals Type 6

**Exacting & latest European Standards**

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