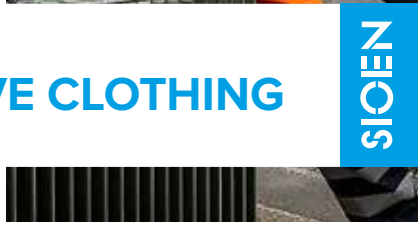
SIOEN



GO/RT PROTECTIVE CLOTHING

SIOEN

SIOEN HEAD OFFICE
Fabriekstraat 23
8850 Ardooie - Belgium
Phone: +32 (0)51 740 800
E-mail: info@sioen-ppc.com

Whatever your profession, we have
the right safety clothing for your job.
Perfect fit, comfort and ultimate protection
with a professional image.
Our team of dedicated specialists
is always on hand to help you select
the right garments for your needs.

Sioen keeps you Warm,
Sioen keeps you Dry,
Sioen keeps you Safe!

- Bart Vervaecke, CEO Sioen Apparel

Railway group standard

Specific protective clothing for use on UK railways (GO/RT)

Persons associated with rail track or working lineside have to wear orange high visibility clothing. It is mandatory that they are visible both day and night and in any weather condition.

For them, the highest level of security has to be maintained. It is also and even equally important that the wearer feels good in his/her clothes.

Here Sioen makes the difference. We offer comfortable clothes for any weather that complies to all norms and regulations. Workers wearing Sioen are happy workers. Sioen is European market leader in technical professional protective clothing.

As number one innovator, we provide integral clothing solutions for any working environment.

For the British rail, we have a special range of high vis orange protective clothing. Ranging from T-shirts and waistcoats, to thermal wear to rainwear, we have the right garment complying with the GO/RT standards.

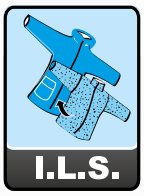
GO/RT sets the minimum requirements for high-visibility clothing for being conspicuous on the lineside or on or near the line.

GO/RT is based on the international standard EN ISO 20471 and require garments to meet at least class 2 of EN ISO 20471. The British rail standard specifies an orange colour. According to GO/RT, materials must meet the highest level of photometric performance criteria.

GO/RT conforming products in addition, need to exceed the requirements in EN ISO 20471 for both the minimum area of the orange background material and retro-reflective tape used.

Quick guide | Symbols & Icons

Find the garments that fit you best



I.L.S. – Interchangeable lining system

Our Interchangeable Lining System or I.L.S. allows you to quickly adapt your outfit to the varying weather conditions, by simply adding or removing a lining.
To this purpose, the outer jacket with I.L.S. functionality has an extra zipper inside. In this way, the wearer is protected against the harsh cold of the winter. Then later, when temperatures rise again, the extra zipped in garment can very easily be removed, thus making the jacket usable any time.
Look for I.L.S icon for garments to which this applies.

One jacket, three linings.

NEW

Sioen is the number one innovator of high quality protective clothing. Products marked with this icon are the fruit of our daily R&D efforts.

BESTSELLER

One of the best selling Sioen products in the world. With proven track record and already preferred by a lot of customers before you.

COMBI

Garments marked with this icon can be worn together with other garments. We've made your life easier by adding the product code and the page number of the fitting garments.

Combine several items to make a set.

DETACHABLE SLEEVES

This icon speaks for itself: sleeves can be detached from the garment.

COMFORT FIT

Garments with this logo are specially cut and fit for all sizes.

1
BODYWEAR
2
THERMAL WEAR

Railway group standard

Specific protective clothing for use on UK railways (GO/RT)

Strikingly good protection.
Improved visibility reduces accident rates considerably. Our hi-vis products will make you jump out of any environment, day and night.

Hi-vis clothes are characterized by their fluorescent colour in combination with reflective stripings. The fluorescent colour such as hi-vis orange, hi-vis yellow and hi-vis red, catches the eye and is easily discernible during the day regardless of the lighting conditions. The reflective stripings improve visibility even further especially in the dark as they catch the light from external light sources (for example headlights) and reflect it.

We only use the best fluorescent and reflective materials for our vast range of high visibility clothes to ensure their durability. You'll find in our hi-vis range a wide array of products from T-shirts, fleeces and soft shells to rain jackets to make sure you can dress in hi-vis from the inside out.

This way, you can confidently adapt your clothes to the weather conditions because you'll be wearing hi-vis in every layer of your outfit.

EN ISO 20471

New Standard: EN ISO 20471
Our high-visibility garments are in accordance with the new EN ISO 20471.

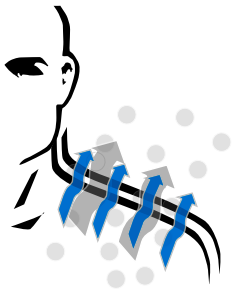
GO/RT 3279
GO/RT 3279
only for orange

Railway Group Standard: GO/RT 3279
Railway group standard sets out the minimum specification for high visibility warning clothing to be used on UK railways. It mandates minimum requirements for high visibility clothing to ensure people are conspicuous when on the line side or on or near the line.

Bodywear – Fresh & Dry

Fresh & Dry

- Excellent wicking properties: absorbs sweat from the skin quickly and transports it to the outer of the textile to evaporate. So perspiration is not accumulated and the skin stays dry.
- Breathable.
- Integrates comfort of cotton and quick drying performance of Polyester.
- Hygienic & no odour: maintains freshness by eliminating odour causing germs.
- Flat stitchings.
- Easy wash and care.



SIO-DRY

- 100% SIO-Dry polypropylene
- Birdeye knitting
- Weight: ± 130 g/m²
- Modified Cross section of fibre: tetra Channel
- Anti-bacterial properties

Odars

499AA2MD6

Roja

500AA2MD6

SIO-COOL COMFORT

- 100% Sio-Cool® Comfort polyester
- Jersey knitting
- Weight: ± 130 g/m²
- Modified Cross section of fibre: tetra Channel
- Inherent anti-bacterial properties integrated in the fibre

Sierra

410AA2MC3

Verde

411AA2MC3

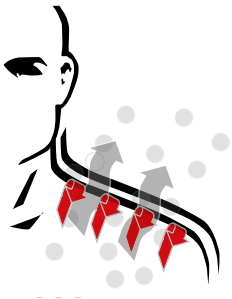
Nelson

413AA2MC3

Bodywear – Warm & DRY

Warm & Dry

- Very good thermal insulating properties: the special cross-section of VILOFT® hi-tech fibres permits the formation of considerably more air pockets in the yarn which insulate against cold.
- Very soft, airy, light feeling guaranteeing outstanding wearer comfort.
- Good wicking: moisture is transported away from the skin and released to the outside through the fabric, leaving the wearer's skin feeling dry and comfortable.
- VILOFT® fibres are 100% natural and bio degradable: made from eucalyptus wood pup from managed plantations.



- 50% Viloft® - 50% Polyester
- Interlock knitting
- Weight: ± 210 g/m²
- Cross section of fibre: flat hi-tech fibre
- Viloft® : 100% natural fibre

Trapani

2673A2MV4

Terni

2672A2MV5

Trento

2674A2MV4

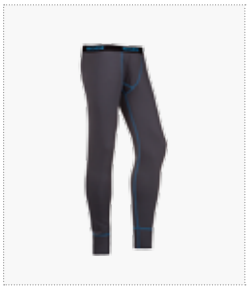
SIO-DRY

- 100% SIO-Dry polyester
- Fleece: one sided brushed
- Weight: ± 250 g/m²
- Modified Cross section of fibre: Tetra Channel
- Anti-bacterial properties by special treatment

Ferano

511AA2MC4

Montrose



513AA2MC4

SIO-FIT

Odars New

499AA2MD6

T-shirt with long sleeves

Good breathability and moisture management properties / Good thermally insulating / Excellent stain resistant / Cottony soft / Easy care / Comfortable / Environmentally friendly / Flat stitched decorative seams

Outside:

» Round neck
» Long sleeves
» Elongated back tail
» Stitched seams

Fabric:

Sio-dry: 100% polypropylene, 130 g/m² (birds eye)

Sizes:

S - XXXL

Colour:

» N02 Anthracite

COMBI

500A (p.16)

Quick Dry Quick Absorption

COMBI

SIO-DRY

SIO-FIT

Roja New

500AA2MD6

Long john

Good breathability and moisture management properties / Good thermally insulating / Excellent stain resistant / Cottony soft / Easy care / Comfortable / Environmentally friendly / Flat stitched decorative seams

Outside:

» Front fly
» Elasticated waist
» Stitched seams

Fabric:

Sio-dry: 100% polypropylene, 130 g/m² (birds eye)

Sizes:

S - XXXL

Colour:

» N02 Anthracite

COMBI

499A (p.16)

Quick Absorption Quick Dry

COMBI

SIO-DRY

SIO-FIT

Sierra

410AA2MC3

T-shirt

Permanent anti-microbial eliminating all odours / Good feeling / Quick wicking / Keeps your skin dry / Very soft fabric / Regulation of body temperature

Outside:

» Round neck
» Raglan sleeves
» Elongated back tail

Fabric:

Sio-Cool® Comfort: 100% polyester; ± 130 g/m²

Sizes:

S - XXXL

Colour:

» B72 Navy Blue

COMBI

413A (p.19)

Quick Absorption
Quick Dry
Anti-Microbial

COMBI

SIO-COOL COMFORT

SIO-FIT

Verde

411AA2MC3

T-shirt with long sleeves

Permanent anti-microbial eliminating all odours / Good feeling / Quick wicking / Keeps your skin dry / Very soft fabric / Regulation of body temperature

Outside:
» Round neck
» Raglan sleeves
» Elongated back tail

Fabric:
Sio-Cool® Comfort: 100% polyester; ± 130 g/m²

Sizes:
S - XXXL

Colour:
» B72 Navy Blue

COMBI

413A (p.19)

Quick Absorption Quick Dry Anti-Microbial

COMBI

SIO-COOL COMFORT

SIO-FIT

Nelson

413AA2MC3

Long john

Permanent anti-microbial eliminating all odours / Good feeling / Quick wicking / Keeps your skin dry / Very soft fabric / Regulation of body temperature

Outside:
» Front fly
» Elasticated ankleband for extra comfort
» Elasticated waist

Fabric:
Sio-Cool® Comfort: 100% polyester; ± 130 g/m²

Sizes:
S - XXXL

Colour:
» B72 Navy Blue

COMBI

410A (p.18) - 411A (p.19)

Quick Absorption Quick Dry Anti-Microbial

COMBI

SIO-COOL COMFORT

SIO-FIT

Trapani Bestseller 2673A2MV4

T-shirt with long sleeves

Terni 2672A2MV5

T-shirt

A tried-and-true set of underwear, our Trapani (2673) and Trento (2674) are your perfect base layer in chilly conditions. They are stretchable and truly gentle to your skin. Thanks to their excellent thermal performance and high moisture wicking, you'll feel warm and dry at all times.

Outside:

» Round neck
» Long sleeves
» Stitched seams

Fabric:

50% Viloft® + 50% polyester; ± 210 g/m² (interlock)

Sizes:

XS - XXXXL

Colour:

» BS0 Blue

COMBI

2674 (p.20)

VILOFT® Quick Absorption Quick Dry

SIO-FIT

Trento Bestseller 2674A2MV4

Long john

A tried-and-true set of underwear, our Trapani (2673) and Trento (2674) are your perfect base layer in chilly conditions. They are stretchable and truly gentle to your skin. Thanks to their excellent thermal performance and high moisture wicking, you'll feel warm and dry at all times.

Outside:

» Front fly
» Elasticated ankleband for extra comfort
» Elasticated waist

Fabric:

50% Viloft® + 50% polyester; ± 210 g/m² (interlock)

Sizes:

XS - XXXXL

Colour:

» BS0 Blue

COMBI

2672 (p.20) - 2673 (p.20)

VILOFT® Quick Absorption Quick Dry

SIO-FIT

Ferano

511AA2MC4

T-shirt with long sleeves

Thermal / Anti-bacterial treatment / Good feeling / Quick wicking / Keeps your skin dry / Regulation of body temperature

EN 14058 2004

Outside:
- Round neck
- Raglan sleeves
- Elongated back tail
- Stitched seams

Fabric:
Sio-dry: 100% polyester (fleece) with antibacterial treatment; ± 250 g/m²

Sizes:
S - XXXL

Colour:
- M22 Grey

COMBI

513A (p.21)

Quick Absorption | Quick Dry | Anti-Microbial

COMBI

CONFIDENCE IN TEXTILES
Tested for harmful substances according to Oeko-Tex® Standard 100
1112054 Centexbel

SIO-DRY®

SIO-FIT

Montrose

513AA2MC4

Long john

Thermal / Anti-bacterial treatment / Good feeling / Quick wicking / Keeps your skin dry / Regulation of body temperature

EN 14058 2004

Outside:
- Front fly
- Elasticated ankleband for extra comfort
- Elasticated waist
- Stitched seams

Fabric:
Sio-dry: 100% polyester (fleece) with antibacterial treatment; ± 250 g/m²

Sizes:
S - XXXL

Colour:
- M22 Grey

COMBI

511A (p.21)

Quick Absorption | Quick Dry | Anti-Microbial

COMBI

CONFIDENCE IN TEXTILES
Tested for harmful substances according to Oeko-Tex® Standard 100
1112054 Centexbel

SIO-DRY®

Basic Line *New*

Lightweight products in an easy care material with a pleasant touch. That's what you'll find in our Basic Line range. Thanks to the moisture wicking and quick drying qualities of the polyester fibers you'll stay perfectly cool and dry.

Knitting structure:
» Birdeye

Composition:
» 100% polyester (Mbe), ± 140 g/m²

European standards:
» EN ISO 20471 class 2
» GO/RT 3279 (only for orange)

Wash & Care:
» Machine washable (50x)

Quick Dry
Quick Absorption

HI-VIS POLO SHIRTS

Genari

3868A2MBE
» FC1 Hi-Vis Orange

Genga

3869A2MBE
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange
» FR1 Hi-Vis Red

Stretchable reflective tape (stitched)

Collar with darkgrey contrast colour

EN ISO 20471: 2013 — 2

GO/RT 3279 — only for orange

Ultra Line *New*

For our Ultra Line range we use a perfect blend of polyester and Viloft® resulting in an excellent physical comfort. The special cross section of the natural Viloft® fibres creates air pockets for quick moisture absorption & transport, combined with good breathability. Ultra Line bodywear thus creates a comfortable micro-climate next to the skin.

Knitting structure:
» Dropneedle double knitting

Composition:
» Double knitting (MV1), ± 185 g/m²
» Exterior: 100% polyester
» Interior: 50% Viloft® + 50% polyester

European standards:
» EN ISO 20471 class 2
» GO/RT 3279 (only for orange)

Wash & Care:
» Machine washable (50x)

Quick Dry
Quick Absorption
VILOFT®

HI-VIS T-SHIRTS

Longa

3874A2MV1
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

Bresso

3890A2MV1
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

HI-VIS POLO T-SHIRTS

Molina

3879A2MV1
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

Olgiata

3883A2MV1
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

EN ISO 20471: 2013 — 2
GO/RT 3279 — only for orange

Sio-Cool® Light *New*

A very light and airy quality. The excellent moisture management and comfort properties ensure that perspiration does not accumulate but quickly reaches the surface thus the skin stays dry longer. Thanks to inherent anti-microbial properties Sio-Cool® also maintains freshness in garments by eliminating odor causing germs.

Knitting structure:
» Birdeye

Composition:
» 100% Sio-Cool® polyester: ± 130 g/m²

European standards:
» EN ISO 20471 class 2
» GO/RT 3279 (only for orange)

Wash & Care:
» Machine washable (50x)

Product features:
» Underarm hi-vis mesh for optimal ventilation
» Stretchable reflective tape, stitched (3889: segmented reflective S-tape, welded)

Anti-Microbial

Quick Dry

Quick Absorption

HI-VIS T-SHIRTS

Omero

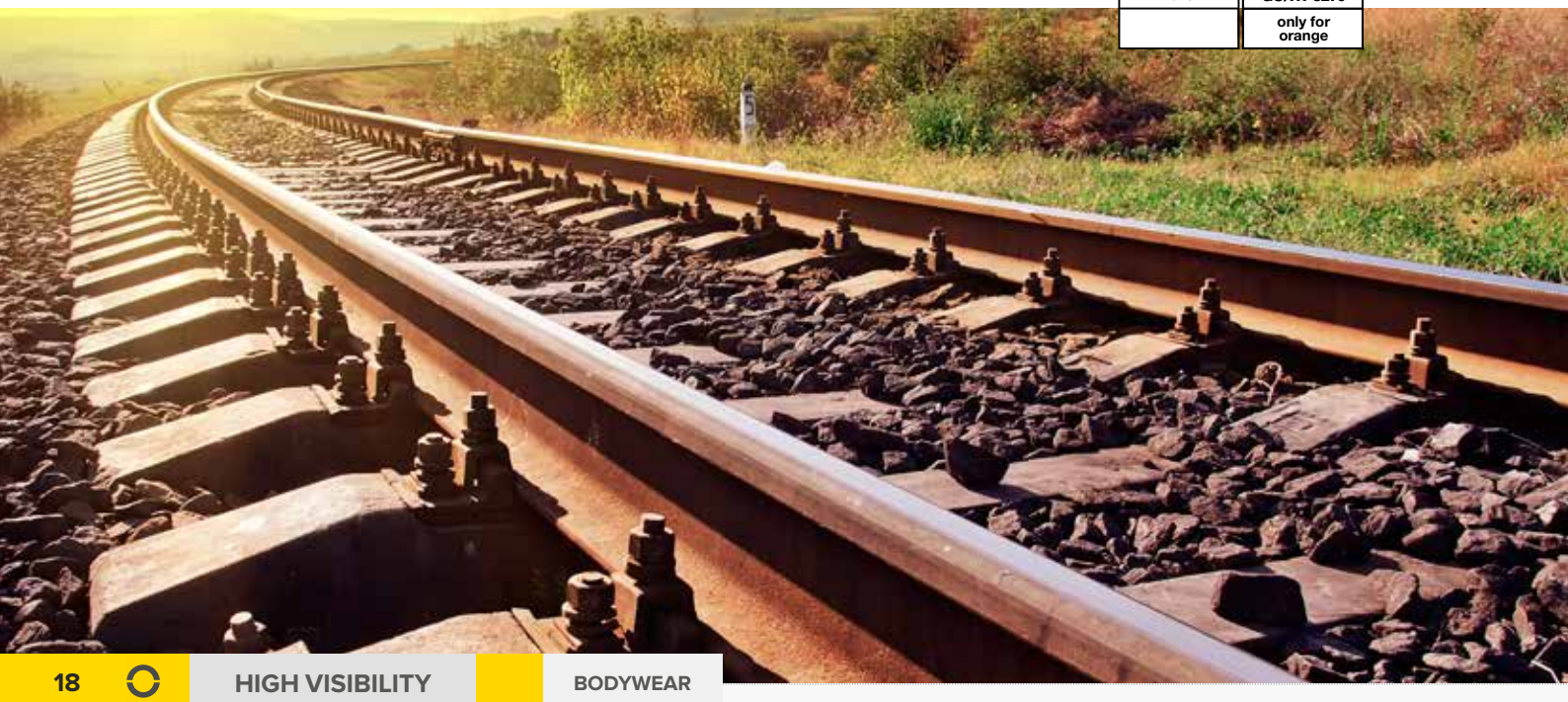
3885A2MC2
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

HI-VIS POLO SHIRTS

Popola

3886A2MC2
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

EN ISO 20471: 2013	GO/RT 3279
2	only for orange



Sio-Cool® Comfort *New*

Our most stretchable Sio-Cool® quality with a silky touch. The excellent moisture management and comfort properties ensure that perspiration does not accumulate but quickly reaches the surface thus the skin stays dry longer. Thanks to inherent anti-microbial properties Sio-Cool® also maintains freshness in garments by eliminating odor causing germs.

Knitting structure:
» Jersey

Composition:
» 100% Sio-Cool® polyester: ± 130 g/m²

European standards:
» EN ISO 20471 class 2
» GO/RT 3279 (only for orange)
» EN 13758-2 (UPF 50+)

Wash & Care:
» Machine washable (50x)

Product features:
» Ultra-violet protection
» Underarm hi-vis mesh for optimal ventilation
» Dark grey cuffs & collar with fluorescent contrast lines
» Segmented reflective S-tape, welded

Anti-Microbial

Quick Dry

Quick Absorption

HI-VIS T-SHIRT

Rovito

3876A2MC3
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

HI-VIS POLO SHIRT

Tiola

3881A2MC3
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

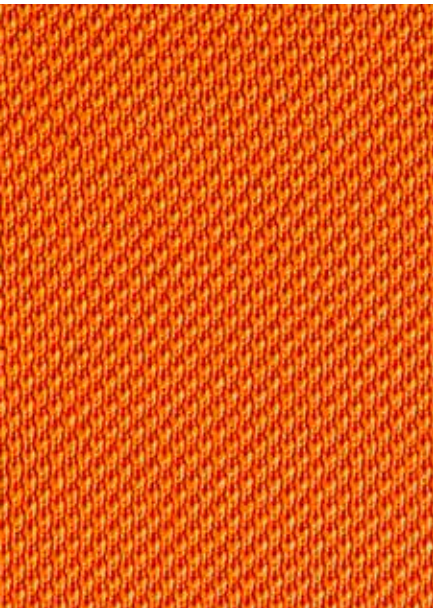
EN ISO 20471: 2013	GO/RT 3279	EN 13758-2 2003 +A1:2006
2	only for orange	UPF 50+

Underarm hi-vis mesh for optimal ventilation

Darkgrey cuffs & collar with fluorescent contrast lines *for Sio-Cool® Classic and Sio-Cool® Comfort*

Segmented reflective S-Tape (welded) *for improved flexibility & comfort*

Sio-Cool® Classic *New*



The original, highly breathable Sio-Cool® quality. The excellent moisture management and comfort properties ensure that perspiration does not accumulate but quickly reaches the surface thus the skin stays dry longer. Thanks to inherent anti-microbial properties Sio-Cool® also maintains freshness in garments by eliminating odor causing germs.

Knitting structure:
» Piqué

Composition:
» 100% Sio-Cool® polyester: ± 180 g/m²

European standards:
» EN ISO 20471 class 2
» GO/RT 3279 (only for orange)
» EN 13758-2 (UPF 50+)

Wash & Care:
» Machine washable (50x)

Product features:
» Ultra-violet protection
» Underarm hi-vis mesh for optimal ventilation
» Dark grey cuffs & collar with fluorescent contrast lines
» Segmented reflective S-tape, welded
» Chest Pocket

Anti-Microbial

Quick Dry

Quick Absorption

HI-VIS T-SHIRT

Rotella

3877A2MC1
» FC1 Hi-Vis Orange
» FY1 Hi-Vis Yellow

HI-VIS POLO SHIRT

Rotto

3882A2MC1
» FC1 Hi-Vis Orange
» FY1 Hi-Vis Yellow

EN ISO 20471: 2013	GO/RT 3279	EN 13758-2 2003 +A1:2006
2	only for orange	UPF 50+

SIO-COOL® *New*

HI-VIS WAISTCOATS

Lacona

9092A2PEC
- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

Sizes:
- S - XXXL

Carpi

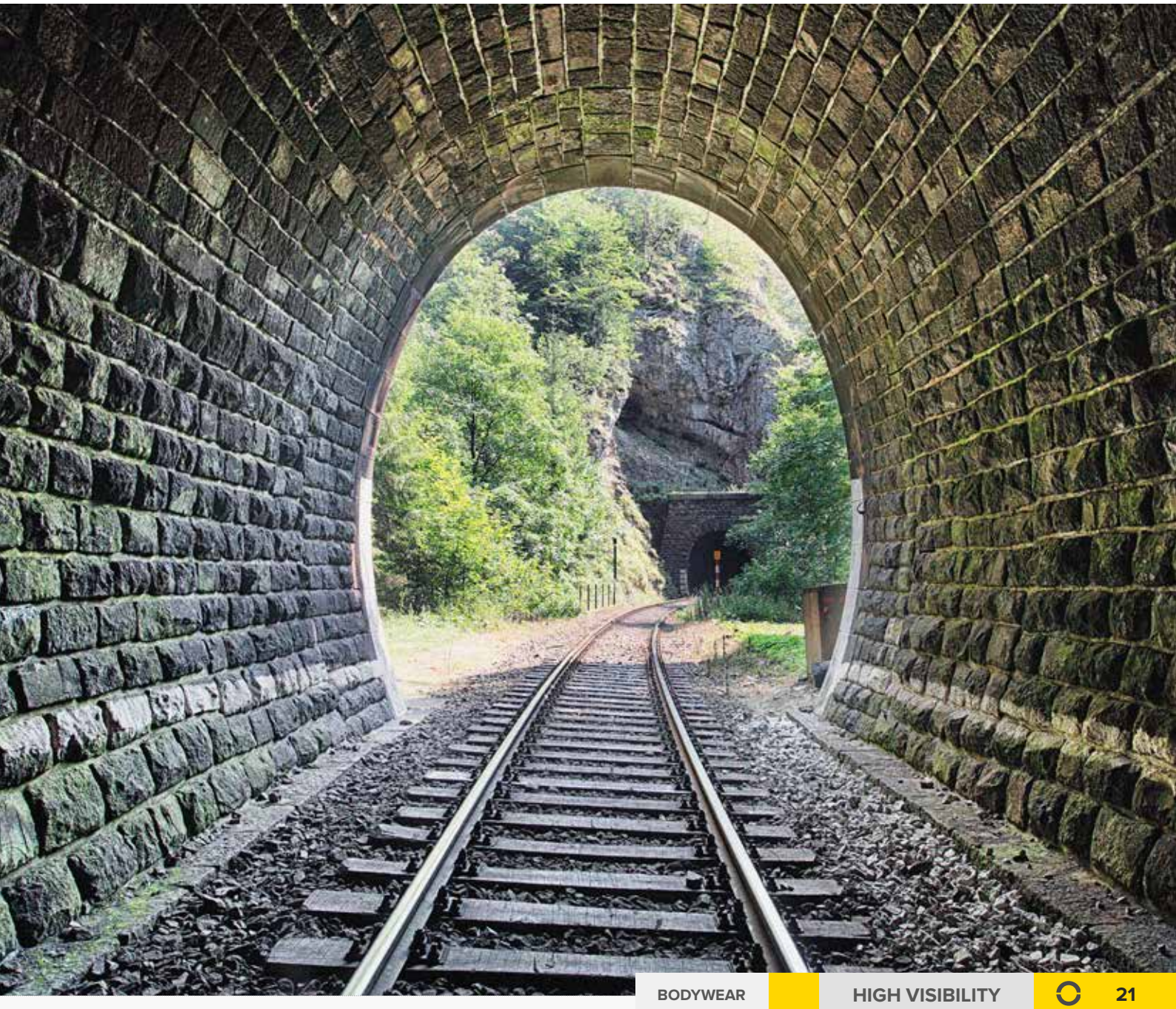
9042A2PEC
- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

Sizes:
- M - XXXL

Loxton

439AA2PEC
- FY1 Hi-Vis Yellow
- FC1 Hi-Vis Orange

Sizes:
- L - XXL



Vine Bestseller

9052A2PEF

Flame retardant hi-vis waistcoat (RWS)

Flame retardant mesh

EN 533: 1997	EN 471: 2003 +A1:2007	GO/RT 3279
Index 1	2 2	only for orange

Outside:
» V-neck
» Zip closure
» Stitched seams
» Back length 70 cm (All)

Fabric:
100% FR polyester mesh; ± 120 g/m²

Sizes:
M - XXXL

Colour:
» FC1 Hi-Vis Orange
» FY1 Hi-Vis Yellow

Senra New

494AA2MF0

Flame retardant and anti-static hi-vis waistcoat

EN ISO 14116: 2008	EN 1149-5: 2008	EN ISO 20471: 2013	GO/RT 3279
Index 1		2	only for orange

Outside:
» V-neck
» Closure with touch and close fastening
» Stitched seams
» Back length 70 cm (S-3XL)

Fabric:
98% polyester flame retardant mesh + 2% AST; ± 120 g/m²

Sizes:
S - XXXL

Colour:
» FY1 Hi-Vis Yellow
» FC1 Hi-Vis Orange

Raufar Bestseller

308AA2PX8

Flame retardant and anti-static hi-vis waistcoat (RWS)

EN ISO 14116: 2008	EN 1149-5: 2008	EN ISO 20471: 2013	GO/RT 3279
Index 1			only for orange

Outside:

- V-neck
- Closure with touch and close fastening
- Without sleeves
- Stitched seams
- Flame retardant reflective tape (50mm)
- Back length 70 cm (S-3XL)

Fabric:

100% polyester with 100% FR PU coating + AST; ± 250 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

Hellisan

307AA2PX8

Flame retardant and anti-static hi-vis waistcoat

EN ISO 14116: 2008	EN 1149-5: 2008	EN ISO 20471: 2013	GO/RT 3279
Index 1			only for orange

Outside:

- V-neck
- Closure with touch and close fastening
- Without sleeves
- Stitched seams
- Flame retardant reflective tape (50mm)
- Back length 70 cm (S-3XL)

Fabric:

100% polyester with 100% FR PU coating + AST; ± 250 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow
- FR1 Hi-Vis Red

INTERCHANGEABLE LINING SYSTEM

Create your own microclimate

REIMS
131ZA2T01

PRESTON
403ZA2EJ4

By zipping the lining into the jacket.

Reims *Bestseller*

131ZA2T01

Hi-vis fleece

Our soft and double-sided Reims fleece will keep you warm and well in winter. It has a high pilling resistance and can be zipped into the Brighton rain jacket (132Z) with our I.LS. system. The windbreaker in the front offers extra protection against chilly winds.

EN ISO 20471: 2013	GO/RT 3279	EN 14058 2004
	only for orange	

Outside:
- Straight collar
- Zip closure
- 1 inset chest pocket with zip closure
- 2 inset pockets with zip closure
- Round inset sleeves
- Elastic at end of sleeves
- Elastic drawstring in hem
- Stitched seams
- Back length 76 cm (L)

Inside:
- Fixed windbreaker lining in front
- 1 inside pocket

Fabric:
100% polyester double sided fleece; ± 285 g/m²

Sizes:
XS - XXXL

Colour:
- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

I.L.S.

132Z (p.169) - 403Z (p.169)

COMBI

199A (p.143) - 4448 (p.173) - 6361 (p.124) - 6575 (p.124) - 6580 (p.222) (p.128) - 6580 (p.222) (p.128)

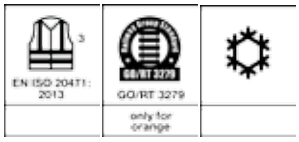
Bindal Bestseller

284AA2XA7

Hi-vis sweater

You will just love the look and feel of our modish Bindal. No fabric will feel so smooth and soft on your skin as our Bindal's. What's more, the hi-vis stripings are stretchable, so as to make sure you can move freely and there's nothing holding you back.

COMBI



Outside:

- Straight collar
- Hidden zip closure
- Round inset sleeves
- Knitted wind cuffs at end of sleeves
- Decorative seams
- Back length 72 cm (L)

Fabric:

71% molleton polyester
+ 25% viscose + 4% elasthane; ± 280 g/m²

Sizes:

S - XXXL

Colour:

- 707 Hi-Vis Orange/Grey
- 856 Hi-Vis Yellow/Grey

COMBI

199A (p.143) - 4448 (p.173) - 6361 (p.124) -
6575 (p.124) - 6580 (p.222) (p.128) - 6580 (p.222) (p.128)

S.E.P.P.

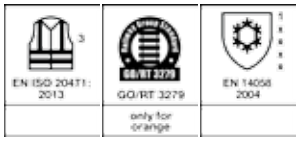
Mowett

712ZA2T01

Hi-vis fleece jacket

Strong designs, more fitted sizes and top range materials: three qualities these fleeces will win you over with. Neither cold nor wind will bother you thanks to the integrated windbreaker in the front and back. The zippers with handy zip pullers are of YKK top quality. Our Mowett fleece can be combined with the Windsor (708Z) and Mildura (703Z) jackets

I.L.S. COMBI



Outside:

- Straight collar
- Zip closure with chin protection
- 1 inset chest pocket with zip closure
- 2 inset pockets with zip closure
- Round inset sleeves
- Elastic at end of sleeves
- Elastic drawstring in hem
- Stitched seams
- Long zippullers for extra comfort while opening the zipper
- Back length 75 cm (L)

Inside:

- Fixed windbreaker lining in front and back
- 1 inside pocket

Fabric:

100% polyester double sided fleece; ± 285 g/m²

Sizes:

XS - XXXL

Colour:

- FY1 Hi-Vis Yellow
- FC1 Hi-Vis Orange

COMFORT FIT By SIOEN

I.L.S.

703Z (p.172) - 708Z (p.170)

COMBI

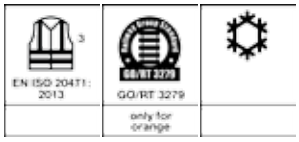
4448 (p.173) - 5841 (p.173) - 5887 (p.153)

Berkel

353AA2TX2

Hi-vis fleece (RWS)

Soft fleece material / Good wind & cold protection / Breathable / Can be zipped into different jackets / Anti-pilling treatment



Outside:

- Straight collar
- Zip closure
- 2 inset pockets with zip closure
- Round inset sleeves
- Elastic at end of sleeves
- Elastic drawstring in hem
- Stitched seams
- Back length 77 cm (L)

Inside:

- Fixed windbreaker lining in front
- 1 inside pocket

Fabric:

Double sided fleece: 100% polyester; ± 285 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange

I.L.S.

350A (p.156)

COMBI

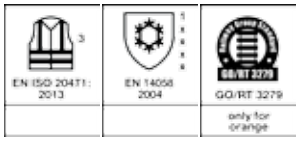
354A (p.156) - 6564 (p.126)

Genova Bestseller

9833A2TU2

Hi-vis softshell jacket

Our Genova will make you feel warm, comfortable and sheltered. This agile and slim fitting soft-shell is equipped with an extra windbreaker on the front. It is easy care and functional. Dapper protection for a good price!



Outside:

- Straight collar
- Zip closure with inside flap
- 2 inset pockets with zip closure
- Raglan ergonomic sleeves
- Sleeve narrowing by touch and close fastening
- Stitched seams
- Stretchable reflective tape
- Back length 72 cm (L)

Inside:

- Fixed windbreaker lining in front
- 1 inside pocket

Fabric:

2-layer bonded softshell:
100% polyester stretch
+ 100% polyester fleece inside; ± 250 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange
- FR1 Hi-Vis Red
- FY1 Hi-Vis Yellow

COMBI

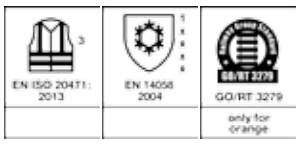
199A (p.143) - 4448 (p.173) - 6361 (p.124) - 6575 (p.124) - 6580 (p.222) (p.128) - 6580 (p.222) (p.128)

Alphen *New*

498AA2TU2

Hi-vis softshell jacket with detachable sleeves (RWS)

Our Alphen will make you feel warm, comfortable and sheltered. This agile and slim fitting softs-hell is equipped with an extra windbreaker on the front. It is easy care and functional.



Outside:

- Straight collar
- Zip closure with inside flap
- 1 inset chest pocket with zip closure
- 2 inset pockets with zip closure
- Round inset sleeves
- Elastic at end of sleeves
- Elastic drawstring in hem
- Detachable sleeves
- Elongated back tail
- Stitched seams

Inside:

- Fixed windbreaker lining in front
- 1 inside pocket
- 1 Inside pocket

Fabric:

2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; ± 250 g/m^2

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange

I.L.S.

350A (p.156)

COMBI

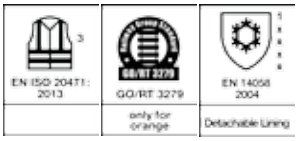
354A (p.156)

Eagle

050AA2PBE

Hi-vis winter bomber jacket with detachable sleeves (RWS)

Multi-functional jacket with detachable sleeves and fur lining



Outside:

- Detachable fur collar
- Zip closure
- 2 patched chest pockets with zip closure
- 2 inset pockets with zip closure
- Detachable sleeves
- Knitted wind cuffs at end of sleeves
- Elasticated hem
- Stitched seams
- Back length 75 cm (L)

Inside:

- Fixed lining: polyamide in body + quilted sleeves
- 1 inside pocket

Detachable lining:

- Detachable fur lining
- Cannot be worn separately
- 1 inside pocket

Fabric:

80% polyester + 20% cotton; ± 280 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange

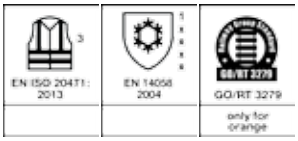
S.E.P.P.

Dexter

722ZA2TU2

Hi-vis softshell jacket

Our Dexter softshell is made of top range and easy care materials. Light, good-looking and pleasantly supple it'll protect you from cold and wind. It is equipped with several functional pockets and the zippers with handy zip pullers are of YKK quality. Dexter can be zipped into our Windsor (708Z) and Mildura (703Z) jackets



Outside:

- Straight collar
- Zip closure with chin protection
- 1 inset chest pocket with zip closure
- 2 inset pockets with zip closure
- Round inset sleeves
- Sleeve narrowing by touch and close fastening
- Stitched seams
- Long zippullers for extra comfort while opening the zipper
- Back length 75 cm (L)

Inside:

- 1 inside pocket

Fabric:

2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; ± 250 g/m²

Sizes:

XS - XXXL

Colour:

- FY1 Hi-Vis Yellow
- FC1 Hi-Vis Orange

I.L.S.

703Z (p.172) - 708Z (p.170)

COMBI

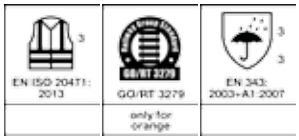
4448 (p.173) - 5841 (p.173) - 5887 (p.153)

Bitoray Bestseller

199AA2X98

Hi-vis rain trousers

If you're looking for top-notch rain protection you can wear for longer periods and in warm conditions then our Monoray and Bitoray outfit is just the thing. It is highly breathable, light and strong making you feel comfortable during your working activities. Excellent price/quality ratio.



Outside:
» Leg narrowing by press studs
» Elasticated waist
» Taped seams

Inside:
» Fixed polyamide lining

Fabric:
Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; ± 155 g/m²

Sizes:
S - XXXL

Colour:
» FC1 Hi-Vis Orange
» FR1 Hi-Vis Red
» FY1 Hi-Vis Yellow

COMBI

198A (p.143)

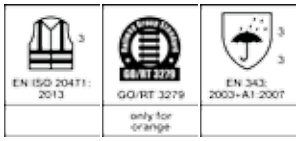
SIOPOR REGULAR

Monoco New

598ZN2X98

Hi-vis rain jacket

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Very comfortable / Supple / Very light



Outside:
» Straight collar
» Detachable hood
» Zip closure under flap with press studs
» 2 patched pockets with flap
» Round inset sleeves
» Sleeve narrowing by press studs
» Underarm ventilation
» Taped seams
» Back length 85 cm (L)

Inside:
» Fixed lining: mesh in body and polyester in sleeves
» Zipper in back lining for placing logos

Fabric:
Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; ± 155 g/m²

Sizes:
S - XXXL

SIOPOR REGULAR

Colour:
» FC1 Hi-Vis Orange
» FY1 Hi-Vis Yellow
» FR1 Hi-Vis Red

COMBI

199A (p.143)

I.L.S.

INTERCHANGEABLE LINING SYSTEM

Create your own microclimate

BOORNE
350AA2EX1

ALPHEN
498AA2TU2

By zipping the lining into the jacket.

I.L.S. COMBI

SIOPOR® ULTRA

Boorne 350AA2EX1

Hi-vis rain jacket (RWS)

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Very comfortable / Supple / Very light

EN ISO 20471: 2013	GO/RT 3279	EN 343: 2003+A1 2007
	only for orange	

Outside:
- Straight collar
- Foldaway hood in collar
- Zip closure under flap with touch & close fastening
- 2 patched pockets with flap with touch & close fastening
- 1 Napoleon pocket
- Raglan sleeves
- Elasticated wristband with narrowing by touch and close fastening
- Taped seams
- Back length 85 cm (L)

Inside:
- Fixed mesh lining
- 1 inside pocket with zip closure
- Zipper in back lining for placing logos
- Different linings/fleeces can be zipped in

Fabric:
Siopor® Ultra: 100% polyester fabric with 100% PU coating; ± 195 g/m²

Sizes:
S - XXXL

Colour:
- FC1 Hi-Vis Orange

I.L.S.
352A (p.26) - 353A (p.107) - 498A (p.114)

COMBI
351A (p.157) - 354A (p.156)

Diezel

351AN2EX1

Hi-vis bomber jacket with detachable sleeves (RWS)

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Very comfortable / Supple / Very light

EN ISO 20471: 2013	GO/RT 3279	EN 14058 2004
	only for orange	

Outside:

- Straight collar
- Zip closure under double flap with touch and close fastening
- 1 patched chest pocket with gusset
- 2 inset pockets with touch & close fastening
- Detachable sleeves
- Elasticated wristband with narrowing by touch and close fastening
- Elasticated waist and narrowing by press studs at the sides of the waist
- Elongated back tail
- Taped seams
- Back length 80 cm (L)

Detachable lining:

- Detachable fleece lining in body
- 1 patched pocket with touch & close fastening
- Cannot be worn separately

Fabric:

Siopor® Regular: 100% polyester fabric with 100% PU coating; ± 195 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange

COMBI

350A (p.156) - 354A (p.156)

Inside:

- Fixed lining: mesh in body and polyamide in sleeves
- 2 inside pockets
- Zipper in back lining for placing logos

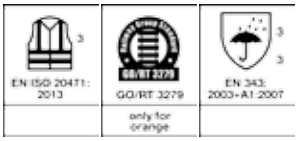
SIOPOR® REGULAR

Preston

403ZA2EJ4

Hi-vis rain jacket

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Comfortable / Supple / High tear resistance



Outside:

- Straight collar
- Foldaway hood in collar
- Zip closure under double flap with press studs
- 2 inset chest pockets with zip closure
- 2 patched pockets with zip closure
- 1 Napoleon pocket
- Round inset sleeves
- Sleeve narrowing by touch and close fastening
- Underarm ventilation
- Elastic drawstring in waist and hem
- Taped seams
- Back length 85 cm (L)

Inside:

- Fixed lining: mesh in body and hood + polyamide in sleeves
- 1 inside pocket
- 1 phone pocket
- Zipper in back lining for placing logos
- Different linings/fleeces can be zipped in

Fabric:

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; ± 205 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

I.L.S.

131Z (p.107) - 497Z (p.106) - 7805 (p.27)

COMBI

4448 (p.173) - 5841 (p.173)

CONFIDENCE IN TEXTILES
Tested for harmful substances according to Oeko-Tex® Standard 100
101041 Centexbel
For fabric

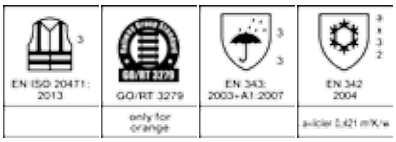
SIOPOR® EXTRA

Hobson

404AA2EU1

Hi-vis winter bomber jacket

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Comfortable / Supple / High tear resistance / Good cold protection



Outside:

- Straight collar
- Foldaway hood in collar
- Zip closure under flap with touch & close fastening
- 1 inset chest pocket
- 2 inset pockets
- 1 phone pocket
- 1 mica pocket
- 1 sleeve pocket + pen pocket
- Round inset sleeves
- Elasticated wristband with narrowing by touch and close fastening
- Elasticated waist and narrowing by press studs at the sides of the waist
- Taped seams
- Extended back
- Back length 75 cm (L)

Inside:

- Fixed quilted lining
- 1 inside pocket
- Zipper in back lining for placing logos

Fabric:

Siopor® Ultra: 100% polyester fabric with 100% PU coating; ± 195 g/m²

Sizes:

S - XXXL

Colour:

- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

COMBI

199A (p.143) - 4448 (p.173) - 495A (p.164)

SIOPOR® ULTRA

S.E.P.P.

Flensburg

4448A2EJ4

Hi-vis rain trousers

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Comfortable / Supple / High tear resistance

EN ISO 20471: 2013	GQ/RT 3279	EN 343: 2003+A1 2007
	only for orange	

Outside:

- Front fly with press studs
- 2 inset pockets
- Leg narrowing by press studs
- Elasticated waist with drawstring
- Taped seams

Inside:

- Fixed polyamide lining

Fabric:

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; ± 205 g/m²

Sizes:

XS - XXXL

Colour:

- FC1 Hi-Vis Orange
- FY1 Hi-Vis Yellow

COMBI

131Z (p.107) - 132Z (p.169) - 284A (p.104) - 403Z (p.169) - 404A (p.164) - 428A (p.159) - 703Z (p.172) - 708Z (p.170) - 711Z (p.111) - 712Z (p.110) - 722Z (p.113) - 724Z (p.113) - 725Z (p.109) - 9833 (p.114)

SIOPOR® EXTRA

I.L.S.

INTERCHANGEABLE LINING SYSTEM

Create your own microclimate

MILDURA
703ZA2LH2

MOWETT
712ZA2T01

By zipping the lining into the jacket.

COMFORT FIT by SIOEN

CONFIDENCE IN TEXTILES
Tested for harmful substances according to Oeko-Tex® Standard 100
1011041 Centexbel
For fabric

I.L.S. COMBI

S.E.P.P.

SIOPOR® EXTRA

Mildura 703ZA2LH2

Hi-vis rain jacket

100% waterproof / Windproof / Highly breathable / Water repellent outer fabric / Moisture attracting coating on the inside / Very comfortable / Supple / High tear resistance

EN ISO 20471: 2013	GB/RT 3278	EN 343: 2003+A1:2007
	only for orange	

Outside:
- Straight collar
- Detachable hood with chin protection and peak
- Zip closure under double flap with press studs
- 2 inset chest pockets with zip closure
- 2 inset pockets with zip closure
- 1 sleeve pocket
- 1 Napoleon pocket
- Shaped sleeves
- Elasticated wristband with narrowing by touch and close fastening
- Underarm ventilation
- Drawstring in waist and hem
- Taped seams
- Long zippullers for extra comfort while opening the zipper

Inside:
- Fixed lining: mesh in body and polyamide in sleeves
- 1 inside pocket
- Inside pocket for storage of hood
- Zipper in back lining for placing logos

Fabric:
Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; ± 205 g/m²

Sizes:
XS - XXXL

Colour:
- FY1 Hi-Vis Yellow
- FC1 Hi-Vis Orange

I.L.S.
712Z (p.110) - 722Z (p.113) - 724Z (p.113) - 725Z (p.109)

COMBI
4448 (p.173) - 5841 (p.173) - 711Z (p.111)

YKCDVE161

SIOEN

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