

SICEN



Ambulance



EN ISO 20471: a visibly better standard!

Emergency service workers often have to do tasks along public highways. Legislation obliges them to wear specific, high-visible (class 3) clothing. **The new SIOEN models already comply with the new standard EN ISO 20471:2013.** Moreover, the new Sioen ambulance apparel are in the nationally determined colours.

New range ambulance clothing

For many years, SIOEN Apparel has a specific clothing range for medical intervention teams. Now, this collection has been renewed, in order to fulfill the actual needs of our aid and ambulance workers.

Ambulance clothing..... 4

When we developed our new models, we focussed on the needs of the ambulance workers in the field. They require comfortable clothes, that protect against the rain and cold of the winter. In warm weather conditions however, they need light and breathable clothes.

The clothes perfectly protect the wearer against the transfer of microorganisms and resist industrial cleaning. Ambulance-workers often operate in difficult circumstances (e.g. traffic accidents). That is why we use fabrics with a high mechanical strength for the manufacturing of the clothes.

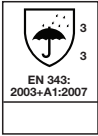
Of course, in order to offer full protection, the clothes have to be worn in combination with other personal protective equipment, like disposable gloves, safety shoes... Our ambulance clothing are part of the Vidal collection. *Vidal Protection* is a division of SIOEN Apparel, specialised in protective clothing for firefighters and other emergency service workers.

Anti-stab and bulletproof clothing..... 12

Anti-slash protective clothing..... 16

In this folder you will also find some products that are part of the S.A.T. collection.

S.A.T. (SIOEN Armour Technology) is a division of SIOEN Apparel, specialised in the development of bulletproof vests. Under the Torskin brandname, S.A.T. offers comfortable clothes that offer optimal protection against cut and slash attacks.



Brussel

2658A2EU1

High-vis parka

100% waterproof - windproof - breathable - water repellent outer fabric - moisture attracting coating on the inside - comfortable - supple - high tear resistance - protection against transmission of microorganisms

Outside

- » straight collar with fleece lining
- » integrated, adjustable hood with chin protection and flap
- » zip closure under double flap with press studs
- » 2 set-in chest pockets with zip closure
- » 2 patched chest pockets with flap
- » adjustable radio pocket
- » pen pocket
- » mica pocket
- » radio loop at shoulder height
- » touch and close fastening for badge on right sleeve
- » 1 inside pocket
- » 2x2 set-in pockets with flap/zip closure on waist height
- » manchette tricot in the sleeves
- » adjustable sleeve with press studs
- » retro-reflective stripes with prism technology

Inside

- » fixed lining
- » 1 set-in pocket
- » softshell 9658 can be zipped in
- » zip opening in the back lining and on the front for the attachment of logos



Fabric

- » SIOPOR® Ultra:
100% polyester fabric with 100% PU-coating, $\pm 195 \text{ g/m}^2$
- » Inside lining:
100% polyester fabric with 100% PU-coating, $\pm 160 \text{ g/m}^2$

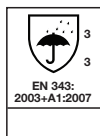
Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » 450 fluorescent yellow/turquoise





Gent

7658A2EU1

High-visibility blouson

100% waterproof - windproof - breathable - water repellent outer fabric - moisture attracting coating on the inside - comfortable - supple - high tear resistance - protection against transmission of microorganisms

Outside

- » straight collar with fleece lining
- » integrated, adjustable hood with chin protection and flap
- » zip closure under double flap with press studs
- » 2 set-in chest pockets with zip closure
- » 2 patched chest pockets with flap
- » adjustable radio pocket
- » pen pocket
- » mica pocket
- » radio loop at shoulder height
- » touch and close fastening for badge on right sleeve
- » 1 inside pocket
- » 2 set-in pockets with zip closure on waist height
- » sleeve narrowing and knitted cuffs by touch and close
- » retro-reflective stripes with prism technology

Inside

- » fixed lining
- » 1 set-in pocket
- » softshell 9658 can be zipped in
- » zip opening in the back lining and on chest height in the front for the attachment of logos



SIOPOR®
ULTRA

Fabric

- » SIOPOR® Ultra:
100% polyester fabric with 100% PU-coating, $\pm 195 \text{ g/m}^2$
- » Inside lining:
100% polyester fabric with 100% PU-coating, $\pm 160 \text{ g/m}^2$

Measurements

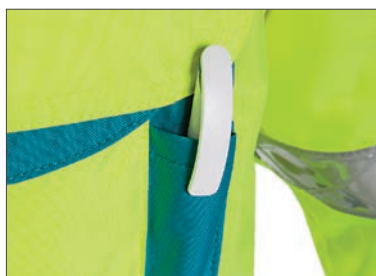
XS - S - M - L - XL - XXL - XXXL

Colour

- » 450 fluorescent yellow/turquoise



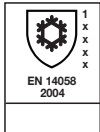
adjustable waistband



pen pocket



adjustable radio pocket



Ieper

9658A2TU2

High-visibility Softshell

Cold and wind protection - light - comfortable - supple - stitched seams

Outside

- » straight collar
- » zip closure with chin protection
- » 2 set-in pockets with zipper
- » mica pocket
- » round inset sleeves
- » sleeve narrowing by touch and close
- » touch and close fastening for badge on right sleeve
- » retro-reflective stripes with prism technology

Inside

- » 1 set-in pocket
- » compatible with parka 2658 or blouson 7658

Fabric

Two-layer softshell: 100% polyester stretch with 100% polyester fleece inside, $\pm 250 \text{ g/m}^2$

Measurements

S - M - L - XL - XXL - XXXL

Colour

- » 450 fluorescent yellow / turquoise





SIOPOR®
ULTRA



Eupen

5658A2EU1

High-visibility Gilet

100% waterproof - windproof - breathable - waterrepellent outer fabric - moisture attracting coating on the inside - high tear resistance - protection against transmission of microorganisms

Outside

- » V neck model
- » central zip closure
- » 2 patched pockets with flap
- » adjustable radio pocket
- » pen pocket
- » mica pocket
- » radio loop at shoulder height
- » touch and close fastening for badge on right chest
- » 2 patched pockets with flap closure on waist height with one pocket being an inside pocket with zip closure
- » retro-reflective stripes with prism technology

Inside

- » zip opening in the back lining and on chest height in the front for the attachment of logos

Fabric

- » SIOPOR® Ultra, 100% polyester fabric with 100% PU-coating, $\pm 195 \text{ g/m}^2$
- » Inside lining: 100% polyamide fabric, $\pm 65 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » 450 fluorescent yellow/turquoise





Eeklo

558AA2MC1

High-visibility polo

Light - moisture regulating properties - strong - supple - machine washable - stitched seams - permanently anti-bacterial (nano-silver technology)

Outside

- » Model with lay down collar
- » Closure with 3 buttons
- » Short sleeves
- » Ventilating mesh at armpit height
- » Welded and segmented reflective stripes

Fabric

SIO-COOL® Classic: 100% polyester pique, $\pm 180 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » 450 fluorescent yellow/turquoise



SIO-COOL® CLASSIC



Fleurus

658AA2MC1

Polo

Light - moisture regulating properties - strong - supple - machine washable - stitched seams - permanently anti-bacterial (nano-silver technology)

Buitenzijde

- » Model with lay down collar
- » Closure with 3 buttons
- » Short sleeves
- » Ventilating mesh at armpit height

Fabric

SIO-COOL® Classic: 100% polyester pique, $\pm 180 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

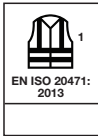
Colour

- » 449 fluorescent yellow/turquoise



SIO-COOL® CLASSIC





Geel Genk

758AA2PB4 (heren)

759AA2PB4 (dames)

High-visibility trousers

Fluorescent carbon finish (Hydro-Tec®) with limited protection against chemical splashes - hydrophobic - very durable

Outside

- » Front fly with zip closure
- » Closure with metal button
- » 2 inclined set-in pockets on hip height
- » 2 patched pockets on the thigh
- » 1 patched pocket and 1 patched pocket with flap on the back
- » waistband reinforced with 7 loops
- » ergonomic and comfortable preshaped knee reinforcements
- » retro-reflective stripes with prism technology

Fabric

80% Polyester + 20% cotton (warp : 100% polyester filament - weft : 65% polyester + 35% cotton), $\pm 225 \text{ g/m}^2$

Measurements

36-56 (women), 36-60 (men)

Colour

- » 450 fluorescent yellow/turquoise





Hasselt

86582PTH

High-visibility trousers (Unisex)

Dirt- and waterrepellent (Teflon®) - quick drying - breathable - stretchable - very comfortable - supple - strong

Outside

- » Fly with zip closure and closure with 2 metal buttons
- » 2 set-in pockets with zip closure
- » 1 set-in pocket on the thigh with zip closure
- » 1 set-in pocket on the back with flap and zip closure
- » 1 set-in (smart)phone pocket on the right leg
- » waistband with elastic, reinforced with 7 loops
- » pant leg narrowing with press studs
- » ergonomic and comfortable preshaped knee reinforcements
- » back seam, stitch tog with 3 needle lapseam
- » retro-reflective stripes with prism technology

Fabric

TeXXion HV, 89% polyester + 11% elasthane, $\pm 250 \text{ g/m}^2$
Reinforcements : 80% polyester + 20% cotton, $\pm 225 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

colour

- » 450 fluorescent yellow/turquoise



*ergonomic preshaped
knee reinforcements*



Waistband with elastic



smartphone pocket

Sioen Armour Technology

S.A.T. specialises in customised, protective solutions. The bulletproof and anti-stab vests are considered to be the most reliable ones on the market. The vests are very comfortable and offer maximum protection.



Bulletproof and anti-stab protective clothes

A broad range of solutions, which correspond to the most important international norms and standards, like HOSDB 2007 (UK) and NIJ (USA). In the following, we'll highlight some of our most interesting products for emergency service workers. For more info, please check our website: www.sioenarmour.com

S.A.T. offers a large number of solutions ('carriers'):

For an aid-ambulance worker we have selected two models:

- Model 1B59 is our covert type and is perfect for discrete assignments and daily use.
- Model 1BG4 belongs to our overt collection. The vest is intended to be worn over clothes and is clearly visible due to the use of fluorescent / retro-reflective fabrics.

Two ballistic panels (front and back armour plates) can be shoved in the carrier in order to protect the vital organs.

Ballistic solutions (armours)

All our solutions are CE-approved.



REF. BBN3A005

Bulletproof protection
(NIJ IIIA): 5.57 kg/m²

The ballistic insert offers protection against the most used guns. This solution was tested with the 9mm Full Metal Jacket Round Nose (FMJ RN) and the .44 Magnum Semi Jacketed Hollow Point (SJHP) with a speed of 436 m/s. Anti-trauma plates were placed near the heart and vertebral column in order to reduce the trauma. The ballistic suit allows a trauma of maximum 44mm.



REF. SAT7011 as

Knife and spike resistant protection
KR1-SP1: (HOSDB 2007): 5.70 kg/m²

Our knife and spike resistant solutions offer protection against attacks with knives and so-called self-made pointed weapons. The insert was tested on knife attacks with an energy impact up to 36 Joule and spike attacks up to 24 Joule.



REF. SAT 71010D

Bullet- and knife resistant protection
HG1A-KR1: (HOSDB 2007): 7.03 kg/m²

Allround bullet and knife resistant armour, which offers protection against 9mm and 0.357 Magnum calibre with a speed of 365 m/s en 391 m/s respectively and with a maximum trauma of 44mm. In addition, the ballistic suit also offers protection against knife protection with an energy impact up to 36 Joule.

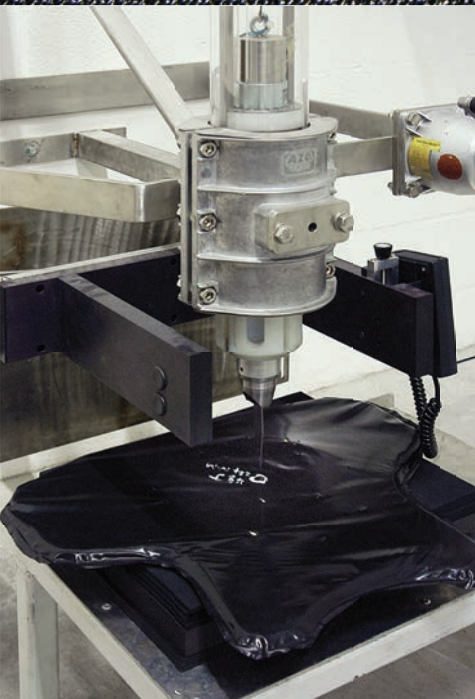
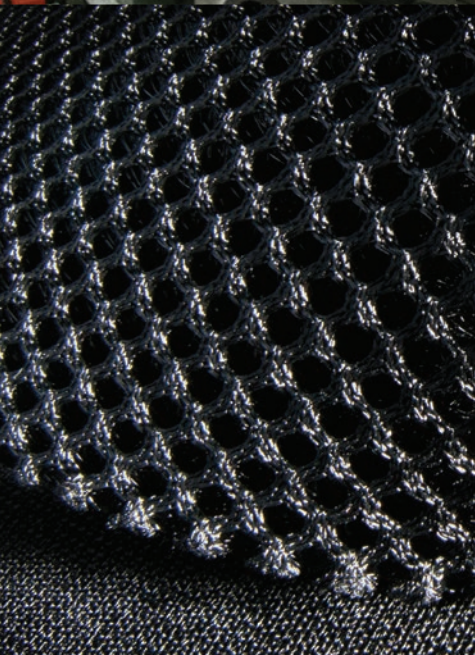


REF. SAT 7222BEL+

Multi-purpose bulletproof, knife and spike resistant protection

HG2-KR2-SP2 (HOSDB 2007): 9.47 kg/m²

The suit offers the highest protection available on the market in the domain of soft ballistic solutions. This solution was tested with a 9mm and 0.357 Magnum calibre. The speed amounted to 430 m/s and 455 m/s respectively and with a maximum trauma of 25mm. The ballistic suit offers a high knife-resistant (energy impact up to 50 Joule) and a spike-resistant protection up to 33 Joule.



Pollux

1B59COP01



Covert

Anatomical design - Comfortable - supple - durable - light - ergonomic

Outside

- » elasticized shoulder straps
- » adjustable side panels
- » 360° protection

Inside

Thermoliner with extra heat- and sweatmanagement thanks to the usage of PCM capsules (Phase Change Material)
Superfluous warmth is stored in the capsules and released when the body temperature is lower

Fabric

- » 67% polyester + 33% cotton, $\pm 240 \text{ g/m}^2$
- » Thermoliner: Outlast®, 100% polyester with acrylic coating with PCM capsules, $\pm 180 \text{ g/m}^2$
- » Inner fabric : 100% polyester mesh, $\pm 95 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » NS0 black



back



Removable inside



Outlast thermoliner



Helios

1BG4F1F01



Overt

Water- and windproof - stretchable - comfortable - durable - chemical splash protection

Outside

- » zip closure under flap
- » adjustable shoulder straps and side panels
- » shoulder marks
- » radio loops
- » touch and close fastening on the chest and back for the attachment of the customer's logo
- » retro-reflective stripes with glass bead technology
- » 360° protection

Inside

- » 1 inside pocket
- » 2 pen pockets
- » 1 mica pocket
- » comfort 3D spacer

Fabric

- » FLEXOTHANE® Classic, 100% polyamide with 100% PU-coating, $\pm 180 \text{ g/m}^2$
- » inner fabric: Comfort Control 3D Spacer (3 dimensional tissue), 100% polyester, $\pm 450 \text{ g/m}^2$

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » FYS fluorescent yellow

FLEXOTHANE®
CLASSIC



back



Comfort Control 3D Spacer



adjustable shoulder straps



Anti-cut / anti-slash protection (Torskin)

S.A.T. has launched a new range of protective clothes, which offer protection against cuts and sometimes - when upgraded - against stabs. The very comfortable Torskin collection offers reliable protection against knife attacks.



The comfortable and breathable fabric allows users to remain operational for a long time. In addition, *Torskin* products are almost seamless and can easily be worn as a base layer (directly onto the skin), but can also be used as a second layer.

In order to resist knife stabs, we've developed various anti-stab pads, which can be put away easily in special pockets inside the garment. There are pads to protect the heart, lungs, liver, kidneys, stomach (abdominal area) and the upper part of the backbone.

Vital organ zones can be protected by a double-layered cut-resistant material, combined with anti-stab pads. Non-vital organ zones can be protected by a single, cut-resistant layer. The wrist and under arm zones are better protected if the sleeves are equipped with a double-layered, cut-resistant material.





Hecktor

003KC2MH1

Anti-slash/-cut polo

This single-layer polo can be worn visibly and even as a base layer. Good breathability. High cut-resistant protection. ISO 13997 (1999): 15.43 N.

Outside

- » Model with long sleeves
- » lay down collar
- » closure with 3 buttons
- » sleeves with sleeve loops

Fabric

Innovative hybrid yarn based on an ultra high molecular weight (polyethylene and other technical textile fibres)

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » M57 grey



Raptor

001KC2MH1

Anti-slash/-cut T-shirt with anti-stab protection

The vital organ zones are protected with a double layer structure with pockets for 6 removable anti-stab pads. The forearm is protected with a double layer of anti-slash fabric. The sleeves are kept in place with thumb loops.

This T-shirt can be worn visibly and even as a base layer. Highly breathable and offers protection against cut and slash attacks. ISO 13997 (1999): 31.33 N.

Outside

- » model with long sleeves
- » Loops at the end of the sleeve

Inside

Anti-stab panels: resists maximum knife penetration of 20mm at an energy level of 15 Joule.

Fabric

innovative hybrid yarn based on an ultra high molecular weight (polyethylene and other technical textile fibres).

Measurements

XS - S - M - L - XL - XXL - XXXL

Colour

- » M57 grey



European market leader in technical clothing

Water, wind, cold, heat, flames... protective clothing can protect the wearer against all those inconveniences and hazards. SIOEN wants to offer her customers the best quality, in order to protect them in the best way possible.

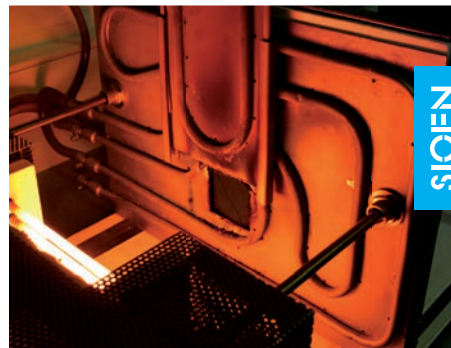
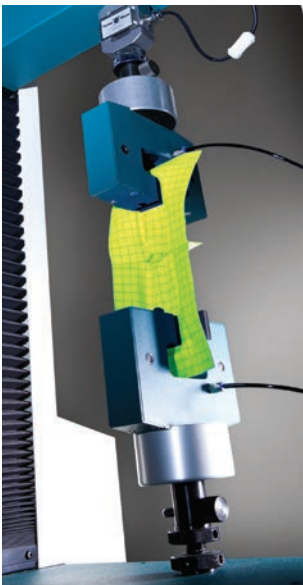
SIOEN Apparel is a division of the SIOEN Industries group. SIOEN Industries is a diversified stock quoted group with an extensive portfolio: world leader in coated technical textiles, strong specialisation in high end technical apparel and specialist in fine chemicals.

SIOEN controls the entire production process, from basic components up to finished product. We spin, weave, produce pigments, coat, cut and manufacture technical textile into high-quality protective clothing. We manage the complete industrial chain, from yarn to finished product. This concept is one of the most important strategic cornerstones: we offer customers an integrated mix of different products and services, and the customer can place his trust in a sound and healthy system of quality.

SIOEN Apparel in brief:

- » Founded in 1968
- » Headquarters located in Ardoos, Belgium
- » 900 employees in Belgium, more than 4 000 employees worldwide
- » 8 production sites in 5 countries
- » More than 100 R&D people with state-of-the-art testing laboratories
- » Fully integrated from design through to supply
- » Europe's market leader in high-tech quality protective clothing
- » Standard stocked items and special customized products
- » Worldwide sales in 80 countries
- » Ethical and ecological trading policy

More information on: www.sioenapparel.com



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**Discover
our products**

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